

Technical Data Sheet

Accutech POL050G30L

Polycarbonate
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.41	1.41 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 Kg)	13 g/10 min	13 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	711000 psi	4900 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	18100 psi	125 MPa	
Break	18000 psi	124 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	6.0 %	6.0 %	
Flexural Modulus	1.28E+6 psi	8800 MPa	ASTM D790
Flexural Strength	28400 psi	196 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	3.2 ft·lb/in	170 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	120	120	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	293 °F	145 °C	
264 Psi (1.8 Mpa), Unannealed	284 °F	140 °C	

Additional Information			
Ash Content, ASTM D2584: 30%			

Notes

These are typical property values not to be construed as specification limits.